

Work Order ID 112649

Wednesday, February 05, 2014 1:50:56 PM

112649

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Item ID: D350-607-541 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible
 Start Date: 2/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/4/2014 Req'd Qty: 1.00 ***1*** Customer: CCANA01
 Reference: RMA RA111608

Approvals: Process Plan: WME Date: 14-2-5 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Rate Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111608 D350-607-541 X 1 B108259

KIT WAS NOT RETURNED

BASKET NEEDS TOUCH UPS AND NEEDS TO BE REPACKAGED WITH NEW KIT

Shm
14/2/16

DAS		12/04/2008	
PATENT	N/A		
P/N	D350-607-541	Q/C	
DESC.	Heli-Utility-Basket	S/C	SH94-14
LOT	B108259	S/C	SR00213NY
MODEL	AS350/355	S/C	
TC APPROVAL #09-89		MADE IN CANADA	

110

0.00

110

HandFinish

Hand Finishing

Memo

0.00

TOUCH UP WHERE NECESSARY

1 x f *14/02/16*

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N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer: CCANA01

Reference: RMA RA111608

Run Start *NR1*

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC3- Inspect Part Finish	0.00							

120

OC

Quality Control

Memo

0.00

130

130

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

140

140

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
6
9-69

14.2-13

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Item ID: D350-607-541**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible**Start Date:** 2/3/2014 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 2/4/2014 **Req'd Qty:** 1.00 ***1*****Customer:** CCANA01**Reference:** RMA RA111608**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: _____	0.00							
150									DAS
Packaging	Memo	0.00							6
Packaging									9-89
									DAS
									28
									9-89
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

14-226
DAS
9-89
28
9-89

14-02-27

14-02-27

Picklist Print

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Work Order ID: 112649

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310G4 Nut		Purchased	No				Each	111.0000		1		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST342		111							
				126192		11				126192			
				M125952		50							
				M127817		50							
AN413A Bolt		Purchased	No				Each	1,436.0000				DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122808		20							
				GA		14							
				m125709		14							
				ST356		10							
				m126193		10							
				ST515		1392							
				m126193		342				m126193			
				m127432		50							
				m127817		1000							
AN4G15 Bolt		Purchased	No				Each	56.0000				DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		6							
				M126176		6				m126176			
				ST517a		50							
				M125716		50							

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Work Order ID: 112649

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

D2690-6
Lanyard
DAS
6
9-89

Manufactured No Each 46.0000

Location	Loc Qty	Loc Code
ST004	12	
110330	12	
ST014	14	
102246	4	
111587	10	
ST020	20	
110815	20	

1
DAS
32
9-89

110330

D350-607-511
Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH
DAS
6
9-89

Manufactured No Each 4.0000

Location	Loc Qty	Loc Code
PK015	4	
104941	1	
107570	3	

1
DAS
28
9-89

112898

D350-607-541
Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Manufactured No Each 1.0000

Location	Loc Qty	Loc Code
BSKT003	1	
110084	1	

1

D3912-041
Eyebolt Receiver Assy

Manufactured No Each 13.0000

Location	Loc Qty	Loc Code
ST070	13	
105974	2	
106636	1	
107135	3	
109380	2	
110868	4	
111423	1	

1
DAS
32
9-89
1 x 10829 MF 14-25
14/2/11 ①

DAS
6
9-89

1
DAS
32
9-89
111423

Picklist Print

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Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 2/3/2014

Required Date: 2/4/2014

Start Qty: 1.00

Required Qty: 1.00

D4086-200
Placard, Max Load

Manufactured No

Each 24.0000

DAS
32
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST091

24

109628

4

109986

20

SCRAP
unauth
a sale

Each 15.0000

DAS
31
9-89

109986

DAS
32
9-89

D4150-041
Attachment Arm Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST097

9

106134

1

110202

1

110975

4

110976

3

ST099

6

103532

3

107283

3

110975

DAS
31
9-89

DAS
6
9-89

D4151-041
Basket Fwd Hardpoint Assembly, Lower

Manufactured No

Each 17.0000

DAS
32
9-89

14/2/11 (1)

Location

Loc Qty

Loc Code

GA

7

110075

7

ST097

7

102354

1

109410

1

110894

3

110895

2

ST099

3

103442

3

DAS
31
9-89

103442

DAS
6
9-89

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Work Order ID: 112649

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

Each 10.0000

1 DAS
32
9-89

Basket Fwd Hardpoint Assembly, Upper

Location	Loc Qty	Loc Code
ST085	3	
107382	3	
ST097	7	
106910	3	
108116	1	
109599	3	

DAS
6
9-89

106910

DAS
31
9-89

D4917-300

Manufactured No

Each 9.0000

1 DAS
32
9-89

Placard, Max Load

6
9-89

Location	Loc Qty	Loc Code
ST127	9	
110573	9	

110573

DAS
31
9-89

MS17984-C413

Purchased No

Each 42.0000

1 DAS
32
9-89

Quick Release Pin

DAS
6
9-89

Location	Loc Qty	Loc Code
ST332	42	
m126872	17	
m127813	25	

M126872

DAS
31
9-89

MS21042L4

Purchased No

Each 4,080.0000

1 DAS
32
9-89

Locknut

Location	Loc Qty	Loc Code
GA	53	
m126333	53	
ST509	4000	
m127255	2000	
m127813	2000	
ST518	27	
m127376	27	

M127255

DAS
31
9-89

DAS
6
9-89

Picklist Print

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Work Order ID: 112649

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

MS24665-15

Purchased

No

Each

126.0000

Cotter Pin

DAS
6
9-89

Location

Loc Qty

Loc Code

GA	29	
17566	29	
ST323	97	
125646	2	
m127305	95	

1
DAS
32
9-89

NAS1149C0463R

Purchased

No

Each

476.0000

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001	21	
119097	21	
ST292	455	
123248	1	
123355	154	
m127306	300	

M/27305
DAS
32
9-89

NAS1149F0432P

Purchased

No

Each

1,182.0000

WASHER

DAS
3
9-89

Location

Loc Qty

Loc Code

ST295	766	
M121350	16	
M127813	750	
ST510a	416	
M126221	416	

M/23305
DAS
32
9-89

NAS1515H4L

Purchased

No

Each

460.0000

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	32	
103691	32	
ST297	428	
m127432	78	
m127831	350	

M/26221
DAS
32
9-89
14/2/14
M/27432

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Shop Packet Print

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RA 111608

Received @ Dart Nov 4th, 2013
Inspected @ Dart Dec 16th, 2013

CUSTOMER: CANADIAN HELICOPTERS
CUSTOMER CONTACT: CLAUDE BOULE
SHIPPED FROM: LES CEDRES QC, CANADA

Instructions for RA 111608

- D350-607-611 B108576 returned to dart engineering only — *Scrap*
 - Not for production use!
- D350-607-541 B108260
 - No kit / hardware returned *Review*
 - Only D4030-041 B99673 returned and needs minor touchups around holes where hardware was installed *Review*
- D350-607-541 B108259
 - No kit / hardware returned
 - Only D4030-041 B97698 returned and needs minor touchups around holes where hardware was installed

Would suggest only returning D4030-041 baskets to stock and picking new kits from stock.

Time Estimate = 3 HOURS PER BASKET

Departments Required: FINISHING & STORES

Pictures Attached = NO

QTY INSPECTED =
x1 D350-607-541 B108260 (D4030-041 B99673)
x1 D350-607-541 B108259 (D4030-041 B97698)

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
(1)						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
	1	1	1		1	AN4C15	BOLT
	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER